This synthetic metalworking coolant and lubricant is designed for use on all ferrous and non-ferrous metals – contains no silicone or sulfur. It uses special corrosion inhibitors to help protect finished work from flash rusting. When diluted for use, it makes a clear solution to give the operator an unobstructed view of the workpiece. Dilution ratios can be varied to meet severe or mild conditions.

For severe operations and hard metals, use a 1:10 dilution. Light duty operations may use a dilution of 1:20 or 1:30. For best results, monitor the tool temperature to determine proper dilution for a particular operation.

DRECTIONS

flushed free of all old lubricant.

should be drained and

# Metalworking Coolant and Lubricant

USE WITH BOTH FERROUS AND NON-FERROUS METALS

DRILLING AND TAPPING

## CAUTION

Harmful if swallowed. See side panel for additional precautions. **KEEP OUT OF REACH OF CHILDREN** Sold By: CAUTION

Harmful if swallowed. May irritate eyes.

### **FIRST AID**

IF IN EYES: Flush eyes and under eyelids with water for at least 15 minutes. If discomfort persists see a physician.
IF SWALLOWED: Call a physician immediately. Give several glasses of water. Do not induce vomiting unless instructed by a physician or poison control center.
IF ON SKIN: Wash with soap and water. If rintation is persistent, contact a physician.
IF INHALED: Bemove person to fresh air. Vall a physician if irritation persists. See M.S.D.S. for completely safety information.

## **KEEP OUT OF REACH OF CHILDREN**

Handling & Storage: Keep container tightly closed when not in use. Do not store in unmarked containers. Do not mix with any other chemicals. Store container in cool, dry place. Keep away from acids and strong oxidizing chemicals.

Water Proprietary Amine containing alcohol Polyalkylene glycol Triethanolamine	Proprietary Proprietary 102-71-6
Monoethanolamine	141-43-5

#### 0303.021604 NET CONTENTS:

5 6 20 30 55 GALLONS

